



18903

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
3		68729	COVER	1	(DESIGN I)	
4	27	78690	GASKET	2	(DESIGN I)	2,3
5		65664	RELIEF VALVE PLATE	1	(DESIGN I)	
6		65663A 1	COVER	1	(DESIGN II)	
7		65664A 1	PLATE ASSEMBLY	1	(DESIGN II)	
8	27	88907	GASKET, RELIEF VALVE PLATE	2	(DESIGN II)	2
9	10	38837	SCREW, (.312-18 x 1.12), COVER	2	(DESIGN I & II)	
10		64877	DIAPHRAGM	1	(DESIGN I & II)	
11	12	76451	WASHER	1	(DESIGN I & II)	
12	10	69570	SCREW, (#10-16 x .750)	1	(DESIGN I & II)	
13	24	64878	SPRING	1	(DESIGN I & II)	
14		86596	POPPET VALVE	1	(DESIGN I & II)	
15		65848	CARRIER	1	(DESIGN I & II)	
16	25	64872	GROMMET	1	(DESIGN I & II)	
17		14462A 1	COVER	1	(DESIGN III)	
18	10	74824	SCREW, (.312-18 x 1.250)	4	(DESIGN III)	
19	27	78690	GASKET	2	(DESIGN III)	2,3
20		16497A 1	PLATE	1	(DESIGN III)	
21		14479	DIAPHRAGM	1	(DESIGN III)	
22		16496	WATER DEFLECTOR	1	(DESIGN III)	
23	12	76451	WASHER	1	(DESIGN III)	
24	10	69570	SCREW, (#10-16 x .750)	1	(DESIGN III)	
25	24	64878	SPRING	1	(DESIGN III)	
26		14480	POPPET	1	(DESIGN III)	
27		65848	CARRIER	1	(DESIGN III)	
28	25	64872	GROMMET	1	(DESIGN III)	
29	12	85303	WASHER	1	(DESIGN III)	
-	27	11338A88	GASKET SET, Engine Overhaul	1	SN# 6618751 & Up	
-	27	79583A81	GASKET SET	1	SN# 5875204 THRU 6618750	
-		NLA	No Longer Available, Gasket Set	1	(Service Bulletin 81-8) SN# USA-5	